

**Built on Tradition**



**Highland Tank®**



## Sump Mounting Options

HT-5516

### For TITAN®, HighGuard, ACT-100U® and STI-P3® Tanks

Sump mounting kits are available for mounting a variety of HDPE and Fiberglass sumps to coated and jacketed steel storage tanks. Sumps mount to double-ring manways that are fabricated as part of the steel storage tanks.

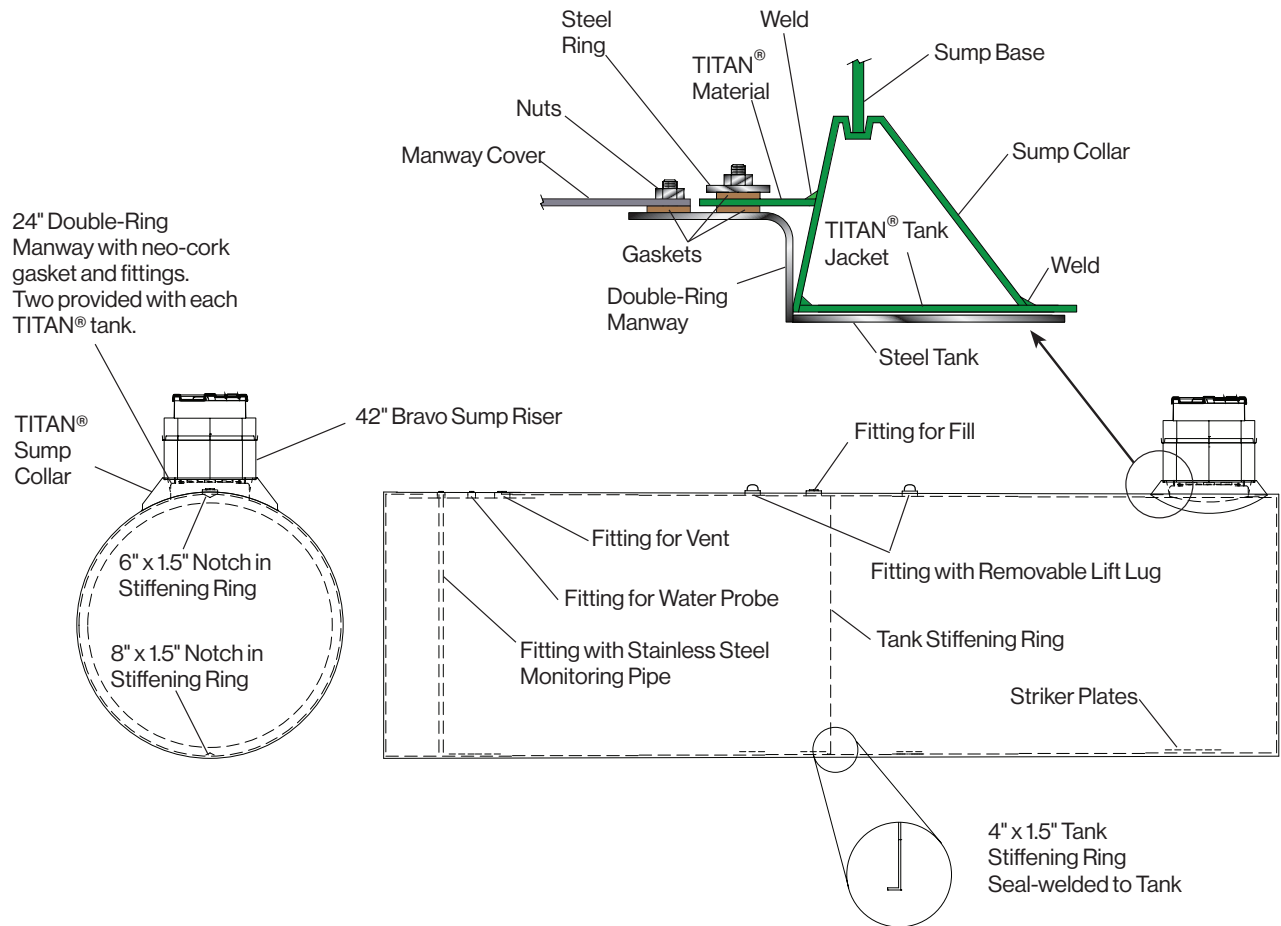
Kits include all the components needed to attach a sump to the manway including:

- Gaskets
- Compression Rings
- Nuts and Washers
- Adhesives



## Sump mounting for TITAN® Tanks

The sump base is standard with the TITAN® with sump product and is optimal on a regular TITAN® product. The fiberglass sump is connected to the base with a special epoxy provided with the tank and sump. The epoxy mount kit is included with the sump base/ sump combination.



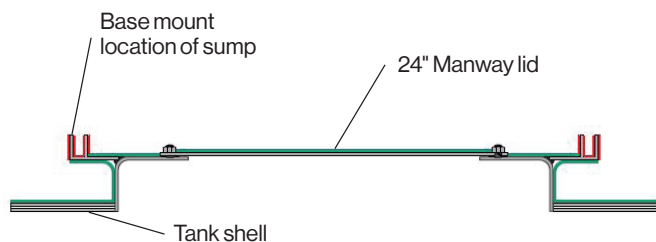
## Mounting Kit



## Sump Kit



# HighGuard, ACT-100U<sup>®</sup> and STI-P3<sup>®</sup> Tanks



**■ - Coated with fiberglass resin**

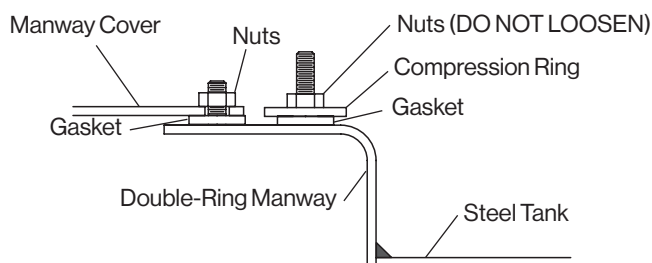
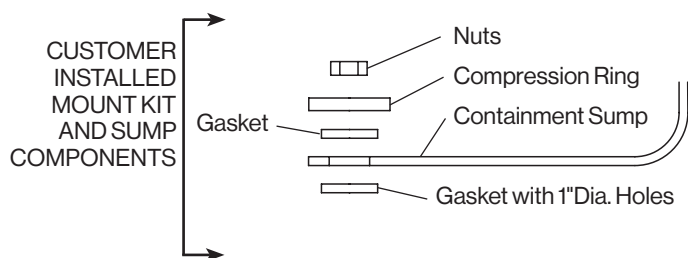
**■ - Polyurethane coating**

This method is used when connecting a fiberglass sump to a Highland Tank. The sump should not have a base included. A fiberglass sump can be permanently attached to the trough of a steel manway collar with the resin kit supplied by the sump manufacturer.



## Other Options

Double Ring Manway Mount Kit



FACTORY ASSEMBLED GASKETS AND HARDWARE



**Mounting Hardware - Gaskets, Compression Rings and Nuts**

Double ring manway mount kit includes a bolted cover. Kits are project specific. All installation instructions available on our website: [www.highlandtank.com](http://www.highlandtank.com).



# Highland Tank<sup>®</sup>



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